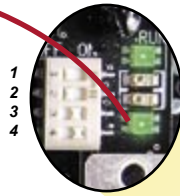


# Switch Settings, Status Indicators and Connections

## Operation Set up

SW3	SW4	Tri-Color LED	Operation
1	0	Green	Run
0	1	Red	Program
1	1	Amber	Run/Program
0	0	Off	No Operation



## RS232 Programming Port and Communication Selector

SW1	SW2	PLC LED	Panel LED	RUN LED	Connection
1	0	On	Off	Off	RS232 port to PLC
0	1	Off	On	Off	RS232 port to Panel
1	1	On	On	Off	No Connection
0	0	Off	Off	On	PLC Connected to Text Panel; RS232 port not connected



## Optional Ethernet connectivity on Enhanced model

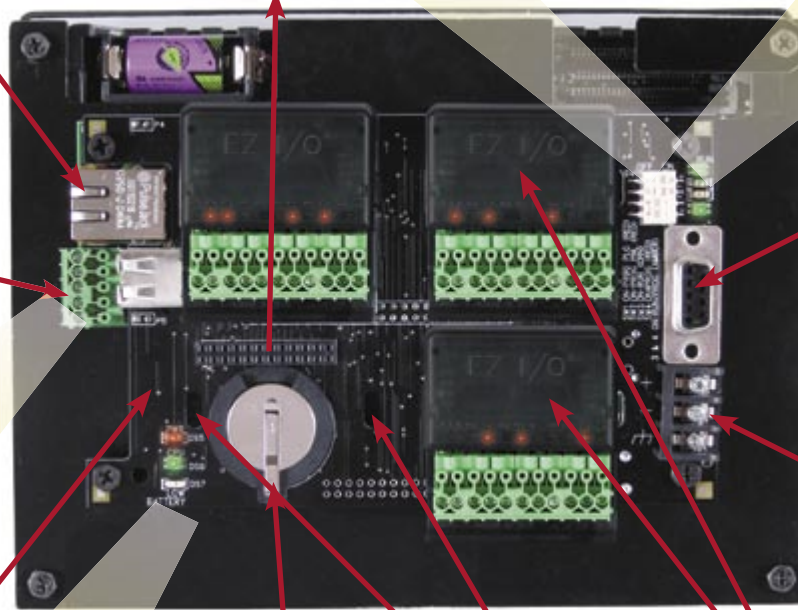
## RS422/485 ASCII Port

Used to send ASCII instructions to other devices

GND  
SD-  
SD+  
RD-  
RD+



## Port for I/O Module



## RS232 Programming Port

Used to program PLC or TextPanel

Pin #	Function
2	TXD
3	RXD
5	Logic GND
Rest	NC

## 24VDC Power Input

Block style connector used to connect an external 24VDC supply

## 3V Battery Included

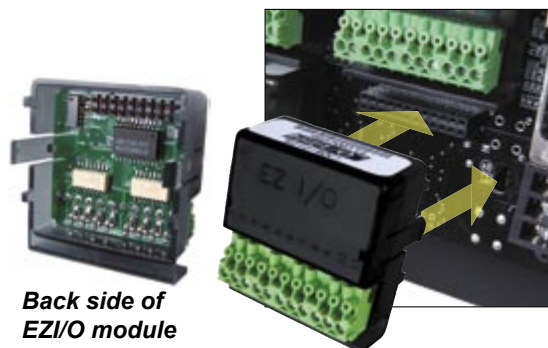
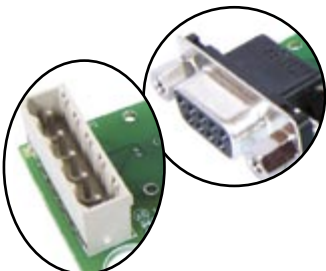
**Power LED**  
**CPU LED**  
**Low Battery LED**



**Insert I/O Modules**  
Snapped into the two slots

**Remove I/O Modules**  
Removed from the slots by pressing the two clips on the side of the module.

## DeviceNet, Profibus Optional Port



Back side of EZI/O module



**Caution: Do not use AC output module in the bottom left slot due to height of the battery**