ETHERNET COMMUNICATION SETUP WITH GE PLC's

PLCs supported: GE 90-30, 90-70 and Rx3i series.

- 1. Launch the EZTouch Editor.
- 2. Click on "Open / New Project" and type in a project name and click the "Enter" key on your keyboard.
- 3. Under "Panel Family" select "EZTouch" and click on the drop down menu and select "EZ12 Series".
- 4. Select the size of the EZTouch panel.
- 5. Under "PLC1 / Drive" drop down, select "GE".
- 6. Select "GE SRTP" under "Protocol / PLC Model"

EZ Project Information	Σ.
EZ Touch EZ Touch I/O Editor 2.0 www.ezautomation.net 1-877-774-EASY(3279)	Step 1: Select Action Open / New Project Read From Panel Edit Panel Online Step 2: Project Name Project Name : TEST.ezp Project Location : V:\
PC to Panel Connection Serial No Ports Ethernet Local Host AVG WiFi (Adhoc) Ethernet (EzEther) Modem	Step 3: EZModel Panel Family EZTouch EZ12 Series 7" 8" 10" 11" 10" 11" 12" Select Model EZ12-T8C-E, 8" EZ12 Series SVGA 800x600 Step 4: Protocol/PLC Model GE GE SRTP - Rev E / E View/Edit PLC Com Setup
	PLC2 / Drive PLC Manufacturer : PLC Manufacturer : PLC Model: View/Edit PLC Com Setup Click to Start Designing Clear Setup Help Exit

7. Click on "View/Edit PLC Com Setup" and click on "Add" and type in the IP address of the PLC. If you do not remember the IP address, please type in any random numbers, and you can change it later. Click on "Add PLC Details" and "Close"

Ethernet Drivers EZRack TCP/IP	
PLC Revision String: e	
Time out time (1 - 255) 30 (in tenths of a second)	Add PLC Details
Poll Time (0 - 255) 0 (in tenths of a second) PLC Details	PLC Id 1
Maximum Number of PLCs: 4 Number of PLCs defined: 0	IP Address 192 . 168 . 71 . 11
PLC Id IP Address Port Number	Port Number 18245
	Add PLC Details
Add Edit Delete	
OK Cancel Help	

- 8. Click on "OK" on the next window.
- 9. Click on "Click to Start Designing" to start designing your project.

Etherne	thernet Drivers GE SRTP									
PLC F	PLC Revision Number : E									
Timeout Time[1-255] 30 (tenths of a second) 30 Poll Time (0-255) 0 (tenths of a second) 0				Display PLC Timeout message only once for a PLC						
PLC Max	PLC Details Maximum number of PLCs: 4 Number of PLCs defined: 1									
P	LC Id	IP Address		Port Number						
		192.168.	71.11	18245						
	Add / Edit Delete OK Cancel Help									